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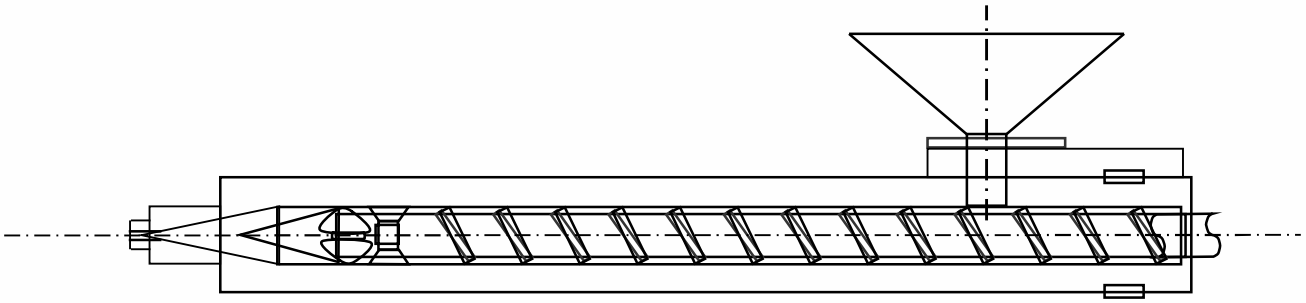
*July 22, 2021 V1W*

# ***ABS, POLYLAC® PA-757 AB***

## Processing Conditions

A Pre-drying 80 ~ 85 °C x 2 ~ 4 hrs
depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions

B. Barrel Setting Profile



| | | | |
|---|---|---|---|
| MAX(°C) | 230 | 230 | 220 |
| MIN (°C) | 190 | 190 | 180 |

C. Mold Temperature 30~70°C
depending on a) Thickness
b) Dimension
c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degraded.

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