CHIMEI
a step up

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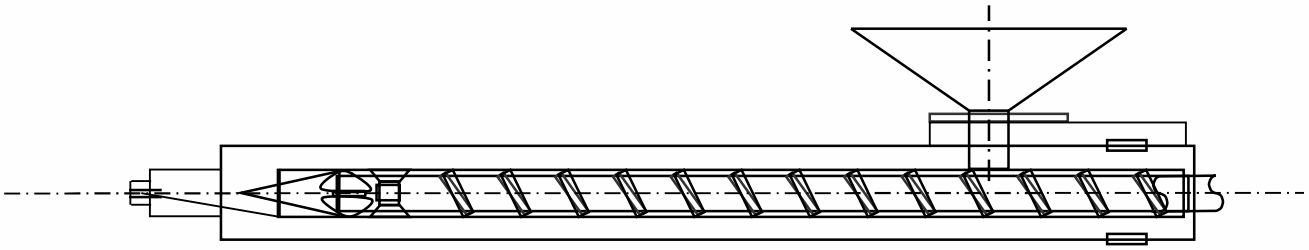
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SAN, KIBISAN® PN-127H

A Pre-drying 75~80℃ x 3~4 hrs
depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions

B. Barrel Setting Profile



MAX(℃)	220	220	210
MIN(℃)	200	200	190

C. Mold Temperature 40~60 ℃
depending on a) Thickness
b) Dimension
c) Gate and runner system

D. Injection Pressure 50~70 kg/cm ^{2}
Holding Pressure 40~60 kg/cm ^{2}
Back Pressure 5~15 kg/cm ^{2}

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 245℃ to avoid melt from degrading.

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