

Extrusion ASA KIBILAC® PW-997S

產品敘述: Extrusion

物性	ISO 測試方法	測試條件	單位	PW-997S
熔融指數	1133	220°C×10KG	ml/10 min	4
比重	1183	23 °C	g/cm ³	1.07
拉伸強度	527	50 mm/min, yield	MPa	47
		50 mm/min, break	MPa	34
延伸率	527	50 mm/min	%	25
彎曲強度	178	2 mm/min	MPa	65
彎曲彈性模數		2 mm/min	GPa	2.1
IZOD 衝擊強度	180/1A	23°C, Notched	KJ/m ²	20
		-30°C, Notched	KJ/m ²	9
Charpy 衝擊強度	179	23°C, Notched	KJ/m ²	20.5
		Charpy '-30°C, Notched	KJ/m ²	10
維氏軟化溫度	306	50°C/hr;1KG	°C	105
		50°C/hr;5KG	°C	94
熱變形溫度	75/A	1.8MPa, unannealed	°C	78
		1.8MPa, annealed	°C	96
線膨脹係數	11359	-	-	9.3x10-5
燃燒等級	-	UL-94	-	1.5mm HB
成型收縮率	294-4	-	%	0.4~0.7
標記	1043	-	-	>ASA<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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