CHIMEI
a step up

奇美實業股份有限公司
717010 台南市仁德區中正路一段 398 號
+886-6-266-3000
www.chimeicorp.com

CHIMEI CORPORATION
No. 398 , Sec. 1 , Zhongzheng Rd., Rende Dist., Tainan City 717010 , Taiwan

Extrusion ABS POLYLAC® PA-747F

產品敘述: Refrigerator, Extrusion

物性	ISO 測試方法	測試條件	單位	PA-747F
熔融指數	1133	220℃×10KG	ml/10 min	3.5
比重	1183	23 ℃	g/cm³	1.05
拉伸強度	527	50 mm/min, yield	MPa	46
		50 mm/min, break	MPa	33
延伸率	527	50 mm/min	%	35
彎曲強度	178	2 mm/min	MPa	66
彎曲彈性模數		2 mm/min	GPa	1.9
IZOD 衝擊強度	180/1A	23℃, Notched	KJ/m²	30
		-30℃, Notched	KJ/m²	20
Charpy 衝擊強度	179	23℃, Notched	KJ/m²	32
		Charpy '-30℃, Notched	KJ/m²	21
維氏軟化溫度	306	50℃/hr;1KG	℃	106
		50℃/hr;5KG	℃	101
熱變形溫度	75/A	1.8MPa, unannealed	℃	84
		1.8MPa, annealed	℃	100
線膨脹係數	11359	-	-	8.7 x 10-5
燃燒等級	-	UL-94	-	1.5mm HB
成型收縮率	294-4	-	%	0.4~0.7
標記	1043	-	-	>ABS<

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Notes：These are typical properties only and are not to be construed as specifications. Users should confirm results by their own tests.

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