

General GPPS POLYREX® PG-33

Product Description: Standard grade

Properties	ISO Test Method	Test Condition	Unit	PG-33
Melt Flow Index	1133	200°C×5KG	ml/10 min	8.0
Mass Density	1183	23 °C	g/cm ³	1.04
Tensile Strength	527	50 mm/min, yield	MPa	-
		50 mm/min, break	MPa	47
Tensile Elongation	527	50 mm/min	%	2
Flexural Strength	178	2 mm/min	MPa	75
Flexural Modulus		2 mm/min	GPa	3.1
Izod Impact Strength	180/1A	23°C, Notched	KJ/m ²	4
		-30°C, Notched	KJ/m ²	1.8
Charpy Impact Strength	179	23 °C Notched	KJ/m ²	2.7
		-30 °C Notched	KJ/m ²	1.8
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	94
		5 Kg,50 °C/hr	°C	90
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	76
		1.8 MPa Annealed	°C	87
Coefficient of Linear Thermal Expansion	11359	-	-	5~8x10 ⁻⁵
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.7
Symbol	1043	-	-	>PS<

October 8, 2020

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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