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Flame Retardant ABS POLYLAC® PA-765B

Product Description: F.R. Medium impact

Properties	ISO Test Method	Test Condition	Unit	PA-765B
Melt Flow Index	1133	220℃×10KG	ml/10 min	44
Mass Density	1183	23 ℃	g/cm³	1.16
Tensile Strength	527	50 mm/min, yield	MPa	39
		50 mm/min, break	MPa	30
Tensile Elongation	527	50 mm/min	%	10
Flexural Strength	178	2 mm/min	MPa	57
Flexural Modulus		2 mm/min	GPa	1.8
Izod Impact Strength	180/1A	23℃, Notched	KJ/m²	24
		-30℃, Notched	KJ/m²	11
Charpy Impact Strength	179	23 ℃ Notched	KJ/m²	25
		-30 ℃ Notched	KJ/m²	11
Vicat Softening Temp.	306	1 Kg,50 ℃/hr	℃	94
		5 Kg,50 ℃/hr	℃	80
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	℃	77
		1.8 MPa Annealed	℃	85
Coefficient of Linear Thermal Expansion	11359	-	-	8.55 x 10-5
Flammability	-	UL-94	-	1.5mm V-2 2.5mm V-0 2.5mm 5VB 3.0mm 5VA
Mold Shrinkage	294-4	-	%	0.3~0.6
Symbol	1043	-	-	>ABS-FR(17)<

August 10, 2020

Notes：These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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