

**General PC Alloy WONDERLOY® PC-345**

Product Description: High flow

Properties	ISO Test Method	Test Condition	Unit	PC-345
Melt Flow Index	1133	260°C×5KG	ml/10 min	19
Spiral flow	CHIMEI	260°C,2mm,V:50%,P:50%	cm	43
Mass Density	1183	23 °C	g/cm <sup>3</sup>	1.1
Tensile Strength	527	50 mm/min, yield	MPa	50
		50 mm/min, break	MPa	42
Tensile Elongation	527	50 mm/min	%	100
Flexural Strength	178	2 mm/min	MPa	75
Flexural Modulus		2 mm/min	GPa	2.1
Izod Impact Strength	180/4A	23 °C, 1/8" Notched	KJ/m <sup>2</sup>	45
		-30 °C, 1/8" Notched	KJ/m <sup>2</sup>	40
Charpy Impact Strength	179	23 °C, 1/8" Notched	KJ/m <sup>2</sup>	45
		-30 °C, 1/8" Notched	KJ/m <sup>2</sup>	40
Vicat Softening Temp.	306	1 Kg, 50 °C/hr	°C	125
		5 Kg, 50 °C/hr	°C	110
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	93
		1.8 MPa Annealed	°C	—
Dielectric Constant	IEC 60250	1MHz	--	3.1
Volume Resistivity	IEC 60093	--	Ohm X m	1E+16
Surface Resistivity	IEC 60093	--	Ohm	1E+16
Coefficient of Linear Thermal Expansion	11359	-	-	8.5*10 <sup>-5</sup>
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.4~0.6
Symbol	1043	-	-	>ABS+PC<

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Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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