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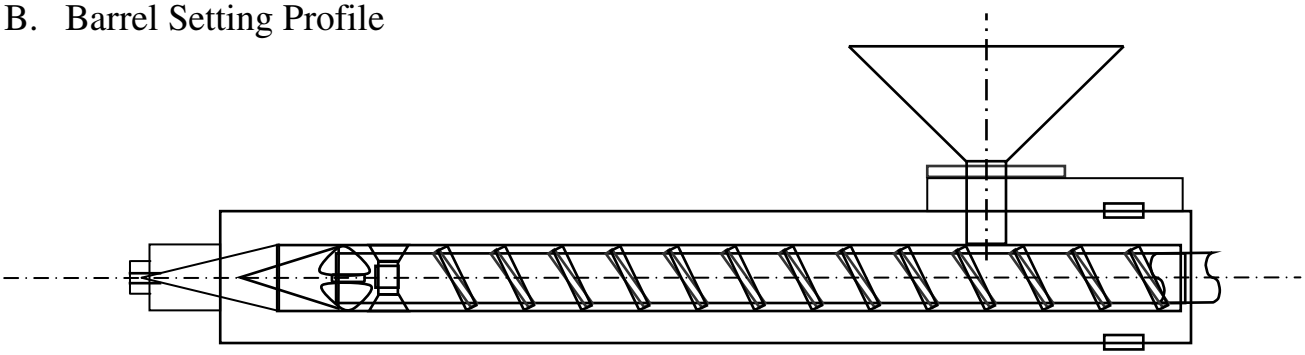
January 17, 2017 V1W

PMMA, ACRYREX® CM-205

Processing Conditions

A Pre-drying 85~90°C x 4 hrs
depending on a) Humidity
b) Ratio of reground resin
c) Storage conditions

B. Barrel Setting Profile



MAX(°C)	230	240	205
MIN(°C)	210	220	185

C. Mold Temperature 50~70 °C

depending on a) Thickness
b) Dimension
c) Gate and runner system

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 240°C to avoid melt from degrading.

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