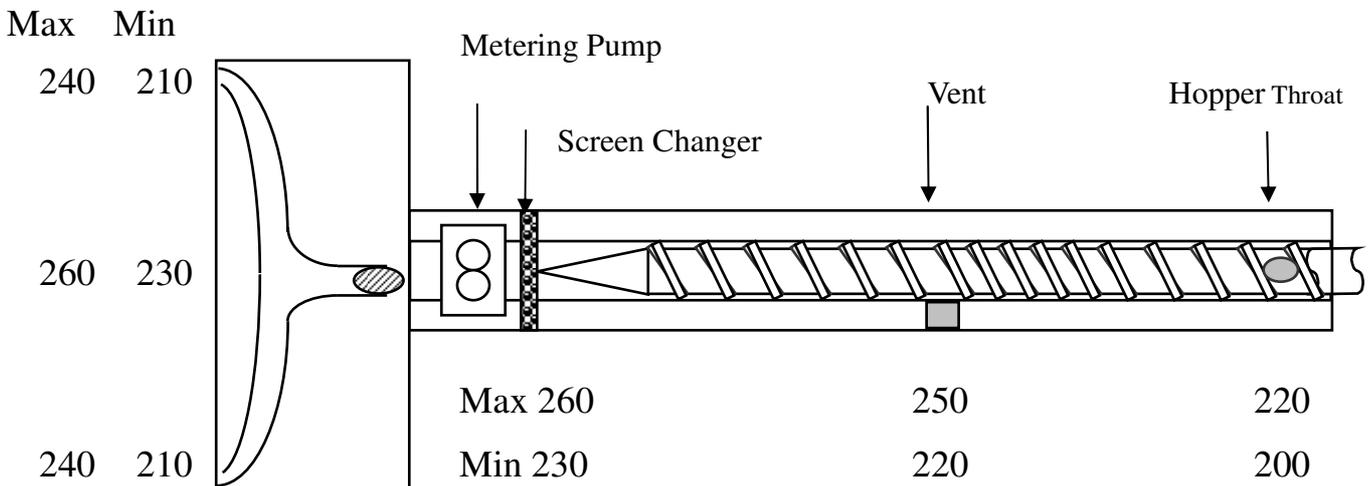


## Extrusion ASA, KIBILAC<sup>®</sup> PW-997S

### Processing Conditions

- A. Pre-dry 80°C x 2~3 hrs  
 depending on a) Humidity  
 b) Ratio of reground resin  
 c) Storage conditions

### B. Extrusion Temperature Profile(°C)



#### NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.

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