

耐候級 WONDERLITE® PC-122U

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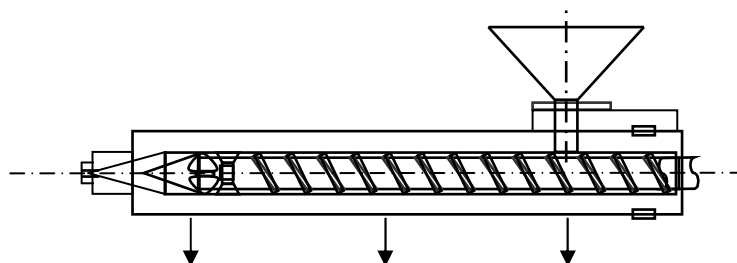
加工建議條件：

A 乾燥條件： 120°C x 4 hrs

與下列條件有關

- a) 環境濕度
- b) 儲存條件
- c) 乾燥機的乾燥狀況

B. 射出機溫度設定建議：



| 規格      |         | 噴嘴  | 壓縮段 | 進料段 | 模溫 *    |
|---------|---------|-----|-----|-----|---------|
| PC-122U | 最高 (°C) | 300 | 310 | 300 | 70 -120 |
|         | 最低 (°C) | 240 | 240 | 220 |         |

\* 隨下列條件而變動

- a) 成型品肉厚
- b) 冷卻迴路設計
- c) 澆口、澆道設計

## 注意事項：

1. 操作期間請避免原料受到任何污染。
2. 避免膠料在料管中高溫滯留過久。
3. 一般射出時，為避免膠料劣解，射出溫度請勿高於 330°C。

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