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泛用級 WONDERLITE® PC-115P

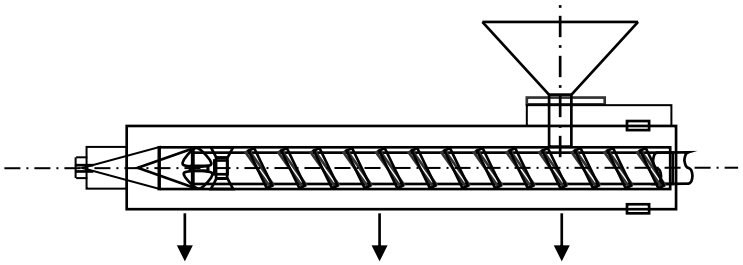
August 23, 2017 V1W

加工建議條件：

A 乾燥條件： 120℃ x 4 hrs

與下列條件有關
a) 環境濕度
b) 儲存條件
c) 乾燥機的乾燥狀況

B. 射出機溫度設定建議：



規格		噴嘴	壓縮段	進料段	模溫 *
PC-115	最高 (℃)	300	310	300	70 -120
	最低 (℃)	250	250	230	

＊隨下列條件而變動
a) 成型品肉厚
b) 冷卻迴路設計
c) 澆口、澆道設計

注意事項：

1. 操作期間請避免原料受到任何污染.
2. 避免膠料在料管中高溫滯留過久.
3. 一般射出時，為避免膠料劣解，射出溫度請勿高於 330℃.

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