

**耐候級 WONDERLITE® PC-110U**

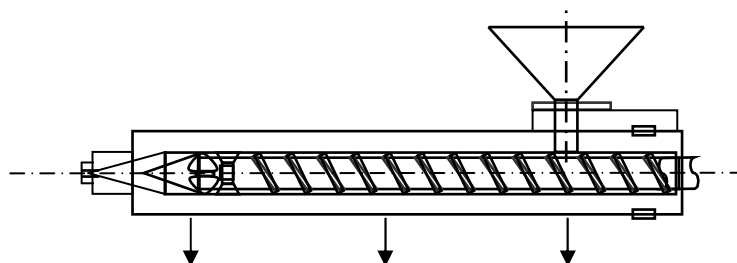
January 16, 2017 VIW

**加工建議條件：**

A 乾燥條件： 120°C x 4 hrs

- 與下列條件有關
- a) 環境濕度
  - b) 儲存條件
  - c) 乾燥機的乾燥狀況

B. 射出機溫度設定建議：



規格		噴嘴	壓縮段	進料段	模溫 *
PC-110U	最高 (°C)	310	320	300	70 -120
	最低 (°C)	250	250	230	

- \* 隨下列條件而變動
- a) 成型品肉厚
  - b) 冷卻迴路設計
  - c) 澆口、澆道設計

**注意事項：**

1. 操作期間請避免原料受到任何污染。
2. 避免膠料在料管中高溫滯留過久。
3. 一般射出時，為避免膠料劣解，射出溫度請勿高於 330°C。

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