

High Heat ABS POLYLAC® PA-777C

Product Description: High heat, High impact

Properties	ISO Test Method	Test Condition	Unit	PA-777C
Melt Flow Index	1133	220°C×10KG	ml/10 min	7
Mass Density	1183	23 °C	g/cm ³	1.06
Tensile Strength	527	50 mm/min, yield	MPa	44
		50 mm/min, break	MPa	35
Tensile Elongation	527	50 mm/min	%	44
Flexural Strength	178	2 mm/min	MPa	69
Flexural Modulus		2 mm/min	GPa	2.2
Izod Impact Strength	180/1A	23 °C Notched	KJ/m ²	18
		-30 °C Notched	KJ/m ²	9
Charpy Impact Strength	179	23 °C Notched	KJ/m ²	17
		-30 °C Notched	KJ/m ²	9
Vicat Softening Temp.	306	1 Kg,50 °C/hr	°C	119
		5 Kg,50 °C/hr	°C	112
Heat Distortion Temp.	75/A	1.8 MPa Unannealed	°C	92
		1.8 MPa Annealed	°C	112
Coefficient of Linear Thermal Expansion	11359	-	-	8.2 x 10-5
Flammability	-	UL-94	-	1.5mm HB
Mold Shrinkage	294-4	-	%	0.3~0.6
Symbol	1043	-	-	>ABS<

April 26, 2019

Notes : These are typical properties only and are not to be construed as specifications. Users should confirm results by their own test

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