

**泛用級 WONDERLITE® PC-385**

December 21, 2017

VIW

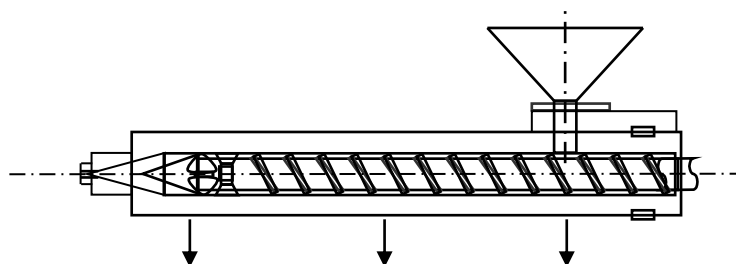
**加工建議條件：**

A 乾燥條件： 80~100°C x 4 hrs

與下列條件有關

- a) 環境濕度
- b) 儲存條件
- c) 乾燥機的乾燥狀況

B. 射出機溫度設定建議：



規格		噴嘴	壓縮段	進料段	模溫 *
PC-385	最高 (°C)	260	270	230	50 -100
	最低 (°C)	220	230	200	

\* 隨下列條件而變動

- a) 成型品肉厚
- b) 冷卻迴路設計
- c) 澆口、澆道設計

**注意事項：**

1. 操作期間請避免原料受到任何污染。
2. 避免膠料在料管中高溫滯留過久。
3. 一般射出時，為避免膠料劣解，射出溫度請勿高於280°C。

**清料管建議 (Purging)：**

熱分解性的材料不可用於清除殘存餘射出機或押出機料管中的WANDERLITE® 聚碳酸酯樹脂與 WONDERLOY® PC/ABS樹脂。一般用於PC與PC/ABS的清管劑多為熱安定性較佳之樹脂，例如聚乙烯Polyethylene (PE)、聚丙烯Polypropylene (PP) ...等，即是廣為業者使用的清管材料。

The above statement is based on our current level of knowledge and covers the above products directly manufactured and supplied by CHI MEI CORPORATION at the date of issue. CHI MEI CORPORATION makes no warranties, whether express or implied, and assumes no liability in connection with any use of above information. Notwithstanding the foregoing, CHI MEI CORPORATION shall in no event be held obligated or liable for any claims due to or arising from (i) any customer provided, consigned, materials and/or parts, which are incorporated or adopted in the products; (ii) any combination of the products with material not provided or authorized by our company; (iii) any modifications to the products which are made or directed by customer; (iv) our compliance with the specifications, instructions, and/or designs provided by customer; (v) any anti-trust, unfair competition and/or other unlawful actions effected by customer; or (vi) any defects, infringement, breach and/or violation which are arising out of customer's faults or otherwise not solely and directly attributable to CHI MEI CORPORATION. In no event will CHI MEI CORPORATION be liable for any indirect, special, exemplary, punitive, or consequential damages (including lost profits) of any nature whatsoever whether arising out of the purchase, shipment, unloading, handling, or use of any product or otherwise.