

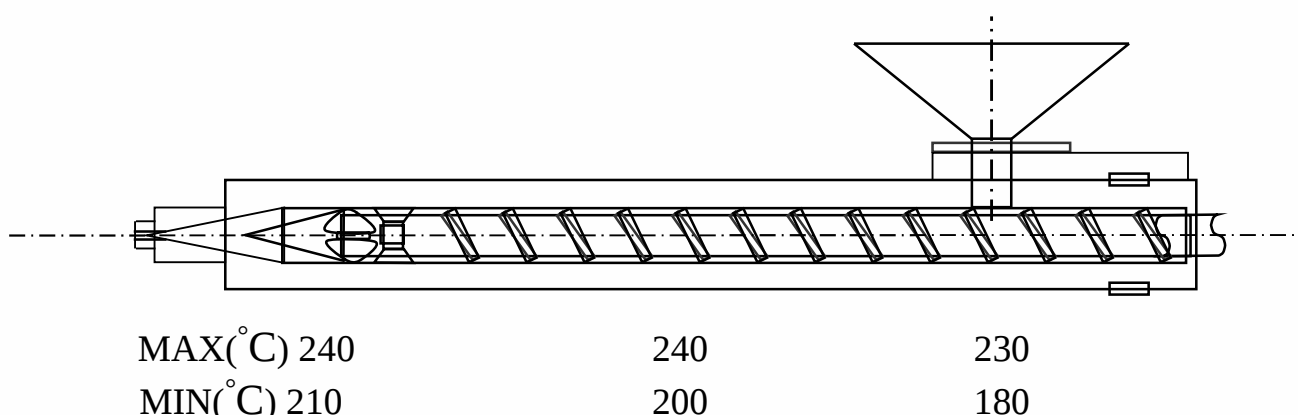
July 22, 2021 V1W

ACRYSTEX® PM-600

Processing Conditions :

- A. Pre-drying 70~80°C x 3~4 hrs
depending on
- a) Humidity
 - b) Ratio of reground resin
 - c) Storage conditions

B. Barrel Setting Profile



- C. Mold Temperature 40~70 °C
depending on
- a) Thickness
 - b) Dimension
 - c) Gate and runner system

- D. Injection Pressure 50~70 kg/cm²
Holding Pressure 40~60 kg/cm²
Back Pressure 5~15 kg/cm²

NOTE :

1. Keep the resin from dust and contamination during handling and production.
2. Do not retain the hot melt at the barrel for a long time between injection cycles.
3. Temperature setting of manifold system should not exceed 250°C to avoid melt from degrading.

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