

押出級 ABS, POLYLAC[®] PA-709S

January 16, 2017 VIW

加工建議條件

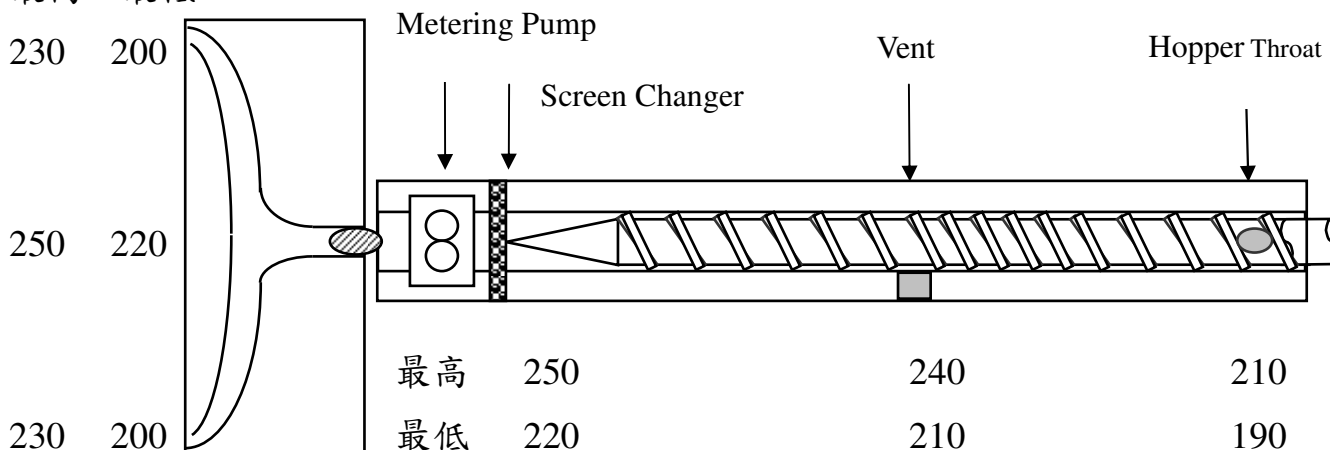
A 乾燥 : 80 ~ 85 °C , 2 ~ 4 小時。

依以下變數而變

- a)濕度
- b)回收料比例
- c)儲存條件

B. 押出機設定溫度(°C)

最高 最低



備註：

1. 生產及操作時避免樹脂接觸到灰塵及雜物。
2. 在射出或押出週期中勿將熱融膠(Hot Melt)長期停留在加熱管中。
3. 熱澆道之系統溫度不可超過260°C 以免材料劣化。
4. 若有任何疑問請洽 06-2665000, 06-2663000

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